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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Pages Number: 202 Publisher: Posts & Telecom Press Pub. Date :2008-9-1. The book Siemens S7-200 series PLC. for example. describes the basics of PLC. memory data types and addressing modes. program a application software and basic instruction. instruction sequence control applications. the application of functional commands. the use of expansion modules. the use of text and display various types of integrated applications. This book focuses on the PLC in electrical control of the basic application of knowledge and basic skills introduction. both highlight the application of common commands. but also introduced a new text displays more knowledge. but also details Siemens PLC simulation software applications. for the lack of PLC training equipment to provide the reader a good learning tool. This book can be used as electrical and mechanical specialty vocational colleges. industrial automation. electrical engineering and other professional courses related materials. also available in mechanical and electrical professional engineering and technical personnel for reference. Contents: Chapter 1 Overview 1.1 PLC control system structure and characteristics of 1.2 PLC 1.3 PLC generation and application of the definition. classification and programming language 1.4 PLC 1.5 PLC hardware structure of the loop scanning mode Summary Exercises Chapter 2 memory data types and addressing modes 2.1 S7-200 and the key indicators 2.1.1 S7-200 terminal port of the main indicators 2.1.2 S7-200 series PLC to external terminals Figure 2.2 S7-200 CPU data memory data area 2.2.1 2.2.2 Digital input and output type image area (IQ region) 2.2.3 Analog input and output image area (AIAQ area) 2.2.4 variable memory area (V Zone) 2.2.5 Bit memory area (M area) 2.2.6 sequence control relay area (S area) 2.2.7 local memory area (L area) 2.2.8 Timer memory...

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